NIPPON FINE CHEMICAL CO.,LTD. 日本精化株式会社



HEAD OFFICE

4-9 Bingomachi 2-chome, Chuo-ku, Osaka 541-0041, Japan Phone +81-6-6231-4781 Fax +81-6-6231-4787 KAKOGAWA LABOLATORIES Kitano, Noguchi-cho, Kakogawa, Hyogo 675-0011, Japan Phone +81-79-423-1771 Fax +81-79-424-4426

NSC-1530

<Features>

NSC-1530 is the silicone based thermo curable hard coating material for polycarbonate.

- (1) Excellent anti-scratch property
 - No significant decrease of anti-scratch property has been obserbed during prolonged use
- (2) Good finish without orange peel skin, cruck nor chalking
- (3) Achieve ECE-22/05 falling sand abrasion test
- (4) Long shelf life Stable more than 6monthes stored in cool and dark area

≪Typical applications≫

PC sunglass, PC helmet visor, PC film, PC molding parts



< NSC-1530 cured film properties >

Hardness

Falling sand abrasion test (ECE-22/05) Steel wool 1kg×100reciprocation (our method) Taber abrasion test (CS-10F - 100revolutions) Refractive index of cured film Adhesiveness(cross cut tape stripping)

Hot water resistance (80degrees C×30min)

Appearance Adhesiveness(cross cut tape stripping)

<NSC-1530 phisical properties>

	standard properties		temp.
% solid	28.40	%	-
Viscosity	9.20	mPa • s	20°C
specific gravity	0.972	g/cm3	20°C
рН	5.30		20°C

Δhaze less than 3.0 Δhaze less than 0.2 Δhaze less than 0.9 1.44 100/100

No change 100/100



Taber abrasion test result

NSC-1530 technical data

≪recommended coating procedure≫



≪Replenishment solvent≫ iso-Propyl alcohol over dilution may cause undesirable effects

≪packing≫

NSC-1530 18kg UN certified poly-drum

≪packing≫

tightly sealed, store in cool and dark area. Before use, warm to room temperature.

≪cautionary statement≫

• flammable-keep fire away. need appropriate ventilation

- in the case of eye contact, washing with plenty of running water and ask physician immediately
- ·in the case of aweful feelings caused by inhalation of vapor or accidental ingestion, ask physician immediately
- in the case of skin contact, washing with plenty of running water immediately.

·If you feel itch or inflammation, ask physician.

Contact