NIPPON FINE CHEMICAL CO.,LTD. 日本精化株式会社



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NSC-5140

≪Features≫

NSC-5140 is the coatings especially for high hardness.

(1)Excellent anti-scratch property · · · · · No significant decrease of anti-scratch property has been obserbed

during prolonged use

(2)Superior abrasion resistance····· Δ haze less than 1%

(Taber abrasion test: CS-10F 500g load × 100 lotations)

(3)Good finish without orange peel skin, cruck nor chalking

(4)Excellent weather resistance······ Stable more than 144hrs by QUV test (5)Relatively long shelf life······ Stable more than 3 months in a refrigerator



≪Typical applications≫

For optical lens, CR-39, Nylon, PU and PC for PC, primer treatment will be required

≪NSC-5140 cured film properties≫

Anit-scratch property 1kg load \times 100 reciprocation (steel wool #0000) no scratch Taber abrasion test (Δ Haze) (CS-10F 500g load \times 100 lotations) less than 1% Adhesiveness (cross cut tape stripping test) 100/100

Hot water resistance (100degrees C × 30min)

Appearance

Adhesiveness(cross cut tape stripping)

Solvent resistance

Weather resistance

no change

100/100 no change

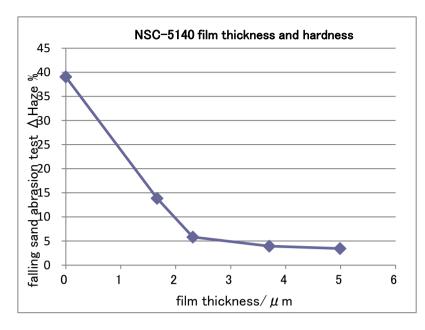
stable more than 144hrs by QUV test

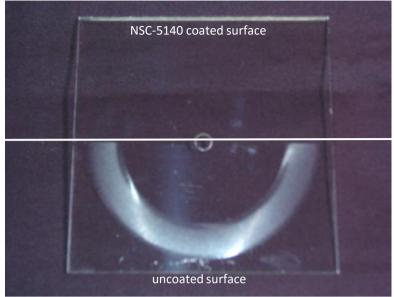
≪NSC-5140 phyisical properties≫

% solid 33% viscosity 6.0mPa·s specific gravity 1.04 4.2

appearance bluish purple colloidal solution

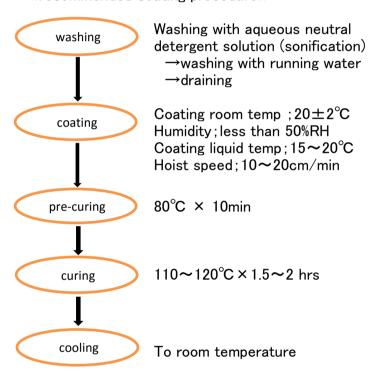
NSC-5140 technical information





Taber abrasion test CS-10F 500g load × 100 lotations

≪recommended coating procedure≫



Remove residual detergent, dust and water spot

Clean up the coating room, romoving dust in the air Removing dust in the air Circulating continuous filtration by using the filter having

Removing dust, approplilate ventilation

less than 1 micrometer pore size

Exhaust duct, hot air circulation, uniformly heating

≪applicable thinner≫

PGME/EtOH=1/9~2/8

in the case of loss of low boiling solvents by vaporization over dilution may cause undesirable effects

≪packing≫

NSC-5140 10kg UN certified poly-drum

≪storing≫

• tightly sealed, store in cool and dark area. Before use, warm to room temperature.

≪cautionary statement≫

- <u>flammable-keep fire away. need appropriate ventilation.</u>
- in the case of eye contact, washing with plenty of running water and ask physician immediately.
- in the case of aweful feelings caused by inhalation of vapor or accidental ingestion, ask physician immediately.
- in the case of skin contact, washing with plenty of running water immediately.
- If you feel itch or inflammation, ask physician.

contact information		